

## S50 Industrial RTDs & Thermocouples With NPT Connections

### TYPICAL USES

- Industrial process, petrochemical, oil and gas applications
- Process temperature measurements for oil, gas and power generation systems
- Process control, monitoring asset protection
- General purpose or hazardous area

### DESCRIPTION

Ashcroft S50 temperature sensor assemblies provide accurate temperature measurements. Each temperature sensor assembly consists of a spring loaded temperature sensor, magnesium oxide, (MgO), insulated insert, connection head and lag extension. The assembly may also include an optional terminal block and/or transmitters. Thermocouple assemblies are manufactured to IEC 60584-2 or ANSI MC 96.1 and RTDs assemblies are manufactured to IEC 60751.



Ex d Head with Nipple-Union-Nipple extension

SSCA Head

### SPECIFICATIONS

Ashcroft Series:	S50
Sheath Diameter:	1/8", 3/16", 1/4", 3 mm, 4.5 mm, 6 mm, 8 mm
Stem Length:	Minimum: 50 mm/2 in Maximum: 3 m/120 in
Sensor Type & Measuring Range	RTDs Platinum 385 Pt 100 -200 to +600°C Pt 1000 -40 to +600°C Thermocouples Type J -40 to +750°C Type E -200 to +800°C Type K -200 to +1000°C Type N -200 to +1000°C
Wiring Configuration:	RTDs - single or dual 2 Wire 3 Wire 4 Wire Thermocouples - single or dual
Accuracy Class	RTDs - (IEC 60751) Class A: $\pm(0.15 + 0.0020 *  t ^{(1)})$ Class B: $\pm(0.30 + 0.0050 *  t ^{(1)})$ 1/2 Class B: $\pm(0.15 + 0.0025 *  t ^{(1)})$ 1/3 Class B: $\pm(0.10 + 0.0017 *  t ^{(1)})$

### KEY BENEFITS

- Industrial process applications.
- Designs for hazardous locations.

#### Thermocouples (ANSI MC 96.1)

	Type J	Type K	Type E	Type N
Standard	$\pm 2.2^\circ\text{C}$ or $\pm 0.0075 *  t ^{(1)}$	$\pm 2.2^\circ\text{C}$ or $\pm 0.0075 *  t ^{(1)}$	$\pm 1.7^\circ\text{C}$ or $\pm 0.0050 *  t ^{(1)}$	$\pm 2.2^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$
Special	$\pm 1.1^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$	$\pm 1.1^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$	$\pm 1.0^\circ\text{C}$ or $\pm 0.0075 *  t ^{(1)}$	$\pm 1.1^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$

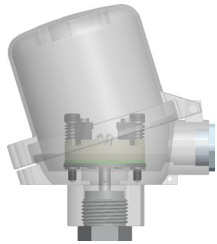
(1) Absolute temperature in °C

#### Thermocouples (IEC 60584-2)

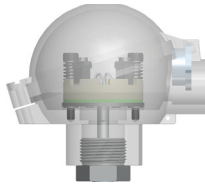
	Type J	Type K	Type E	Type N
Class 1	$\pm 1.5^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$	$\pm 1.5^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$	$\pm 1.5^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$	$\pm 1.5^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$
Class 2	$\pm 2.5^\circ\text{C}$ or $\pm 0.0075 *  t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0075 *  t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0075 *  t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$
Class 3	N/A	$\pm 2.5^\circ\text{C}$ or $\pm 0.0040 *  t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0150 *  t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0150 *  t ^{(1)}$

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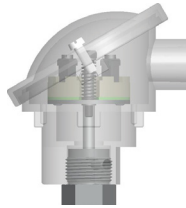
### Optional S50 Heads



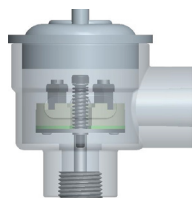
BUZH-AL  
Type H



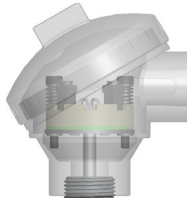
BUZH-AL  
Type D



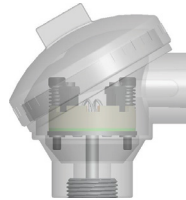
DIN B  
Type B



Type F Ex d-AL  
Type S Ex d-Stainless Steel



SCCA-AL  
Type N



SCCI-Stainless Steel  
Type G

### OPTIONAL APPROVALS

FM Explosion Proof: Class I, Division 1, Groups A, B, C, D  
T4 for  $-40^{\circ}\text{C} \leq T_a \leq +80^{\circ}\text{C}$   
T6 for  $-40^{\circ}\text{C} \leq T_a \leq +60^{\circ}\text{C}$

FM Intrinsically safe: Class I, Division 1, Groups A, B, C, D  
T4 for  $-55^{\circ}\text{C} \leq T_a \leq +80^{\circ}\text{C}$   
T5 for  $-55^{\circ}\text{C} \leq T_a \leq +55^{\circ}\text{C}$   
T6 for  $-55^{\circ}\text{C} \leq T_a \leq +40^{\circ}\text{C}$

FM Nonincendive: Class I, Division 2, Groups A, B, C, D  
T4 for  $-55^{\circ}\text{C} \leq T_a \leq +80^{\circ}\text{C}$   
T5 for  $-55^{\circ}\text{C} \leq T_a \leq +55^{\circ}\text{C}$   
T6 for  $-55^{\circ}\text{C} \leq T_a \leq +40^{\circ}\text{C}$

ATEX or IECEx: ATEX or IECEx  
II 1 G Ex ia IIC T6 Ga  $-50^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$   
II 2 G Ex ib IIC T6 Gb  $-50^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$   
II 2 G Ex e IIC T6 Gb  $-55^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$   
II 2 G Ex d IIC T6 Gb  $-55^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$

## S50 Industrial RTDs

S50 RTD ORDERING CODE	Example:	S50	1	T	1	A	A	B	A	D	2
<b>Area Classification</b>											
S - Standard - General Purpose			1								
D - Explosion Proof. Must order head type F or S											
J - Intrinsic Safety - ia											
B - Intrinsic Safety - ib											
E - Increased safety											
N - Non-Incendive											
<b>Sheath Diameter</b>											
R - 1/8" Ø3.18 mm											
S - 3/16" Ø4.76 mm											
T - 1/4" Ø6.35 mm				T							
3 - 3 mm											
4 - 4.5 mm											
6 - 6 mm											
8 - 8 mm											
<b>RTD Type</b>											
1 - Pt 100 Platinum 385 Temperature Coefficient					1						
<b>Accuracy or Class (IEC 60751)</b>											
A - Class A						A					
B - Class B											
C - 1/2 DIN											
D - Class AA - 1/3 DIN											
<b>RTD Element/Range</b>											
A - -50/+400°C							A				
B - -200/+600°C											
D - vibrations-proof											
<b>Electrical Circuit</b>											
A - Single 2 wires											
B - Single 3 wires								B			
C - Single 4 wires											
D - Dual 2 wires											
E - Dual 3 wires											
F - Dual 4 wires											
<b>Sheath Material</b>											
A - 316SS - AISI 316L/ 1.4404											
<b>Head Type</b>											
F - Ex d Aluminum											
S - Ex d Stainless Steel											
G - SCCI Stainless Steel											
N - SCCA Aluminum											
B - DIN B Aluminum											
D - BUZ Aluminum										D	
E - BUZH Aluminum											
<b>Instrument Connection (Conduit Connection is 1/2 NPT)</b>											
2 - 1/2 NPT											2
N - 3/4 NPT											
M - M20 x 1.5											
A - Adapter M20x1.5											
P - Pg 16											

Continued on next page

## Data Sheet

### S50 Industrial RTDs

<b>S50 RDT ORDERING CODE</b> Example: (Cont'd)	-	X	N	-	H9	R3	-	-	3P	T	N=60	LN=400
<b>Head Conduit Gland</b>											Lag length in mm	Nominal length in mm
- - Without	-											
P - Polyamide PA, for unarmored cable												
L - Nickel plated brass, for unarmored cable												
M - Nickel plated brass, single seal for braided cable												
N - Nickel plated brass, double seal for braided cable												
S - Stainless steel, for unarmored cable												
T - Stainless steel, single seal for braided cable												
U - Stainless steel, double seal for braided cable												
<b>Inset Nominal Length</b>												
X - LN=... (min=50, max=100000). Add actual nominal length in mm at end of ordering code LN=??		X										
<b>Lag Length</b>												
- - Extension length (add actual length N=?? at the end of ordering code in mm)												
N - N= ... (min=40, max=1000) (min=1.6", max=39")			N									
0 - N= 0 mm												
B - N= 40 mm												
M - N= 100 mm (4 inches)												
U - N= 120 mm												
-												
<b>Lag Extension</b>												
- - - Without lag extension, without plug Select 0 Lag Length above												
4 - - Without lag extension, with plug Select 0 Lag Length above												
H6 - Nipple AISI 316, N=40 Select B Lag Length above												
H7 - Nipple AISI 316, N=100 Select M Lag Length above												
H9 - Nipple AISI 316, N= non std Select N Lag Length above					H9							
J7 - Nipple-Union-Nipple AISI 316, N=120 Select U Lag Length above												
J9 - Nipple-Union-Nipple AISI 316, N= not std Select N Lag Length above												
LH - Telescopic lag extension AISI 316, N=125...200 Select N Lag Length above												
<b>Process Connection</b>												
R3 - Thread 1/2' NPT						R3						
C3 - Compression fitting 1/2' NPT, AISI 316												
- - Without connection												
<b>Electrical Connection</b>												
- - With DIN terminal block												
1 - With transmitter. Not available with FM IS or NI Approval.												
3 - Without terminal block, with flying leads												
<b>Certifications</b>												
- - None required												
F - FM												
A - ATEX												
X - IECEX												
S - SIL 2 + ATEX												
I - INMETRO												
D - ATEX + IECEX												
2 - SIL 2												
P - EAC (Gost R) + Metrological Russia												
<b>Calibration Report</b>												
- - Without												
3P - 3 points Single									3P			
5P - 5 points Single												
3D - 3 points Dual												
5D - 5 points Dual												
<b>Tagging</b>												
- - Without												
T - Label in stainless steel with tag										T		
Consult factory for additional configurations												

mm = inches x 25.4

## S50 Thermocouples

S50 TC ORDERING CODE	Example:	S50	S	T	K	N	1	1	3	D	2
<b>Area Classification</b>											
S - Standard - General Purpose			S								
D - Explosion Proof. Must order head type F or S											
J - Intrinsic Safety - ia											
B - Intrinsic Safety - ib											
E - Increased safety											
N - Non-Incendive											
<b>Sheath Diameter</b>											
R - 1/8" Ø3.18 mm											
S - 3/16" Ø4.76 mm											
T - 1/4" Ø6.35 mm				T							
3 - 3 mm											
4 - 4.5 mm											
6 - 6 mm											
8 - 8 mm											
<b>Thermocouple Type</b>											
E - temperature range: -200...+ 800°C											
J - temperature range: -40...+ 750°C											
K - temperature range: -200...+ 1000°C					K						
N - temperature range: -200...+ 1000°C											
<b>Accuracy or Class</b>											
N - ANSI MC 96.1: Standard Limits						N					
S - ANSI MC 96.1: Special Limits											
1 - IEC 60584-2: class 1											
2 - IEC 60584-2: class 2											
3 - IEC 60584-2: class 3											
<b>Junction</b>											
1 - Ungrounded							1				
2 - Grounded											
3 - Ungrounded, vibrations-proof											
4 - Grounded, vibrations-proof											
<b>Electrical Circuit</b>											
1 - Single								1			
2 - Dual											
<b>Sheath Material</b>											
1 - AISI 316 / 1.4401											
3 - Inconel 600/ 2.4816									3		
<b>Head Type</b>											
F - Ex d Aluminum											
S - Ex d Stainless Steel											
G - SCCI Stainless Steel											
N - SCCA Aluminum											
B - DIN B Aluminum											
D - BUZ Aluminum										D	
E - BUZH Aluminum											
<b>Instrument Connection (Conduit Connection is 1/2 NPT)</b>											
2 - 1/2 NPT											2
N - 3/4 NPT											
M - M20 x 1.5											
A - Adapter M20x1.5											
P - Pg 16											

Continued on next page

# Data Sheet

## S50 Thermocouples

S50 TC ORDERING CODE Example: (Cont'd)	X	N	H9	R3	3P	T	N=60	LN=400
<b>Head Conduit Gland</b>								
- - Without	-						Lag length in mm	Nominal length in mm
P - Polyamide PA, for unarmored cable								
L - Nickel plated brass, for unarmored cable								
M - Nickel plated brass, single seal for braided cable								
N - Nickel plated brass, double seal for braided cable								
S - Stainless steel, for unarmored cable								
T - Stainless steel, single seal for braided cable								
U - Stainless steel, double seal for braided cable								
<b>Inset Nominal Length</b>								
X - LN=... (min=50, max=100000) (add actual length LN=?? At the end of ordering code in mm)	X							
<b>Lag Length</b>								
- - Extension length (add actual length N=?? at the end of ordering code in mm)								
N - N= ... (min=40, max=1000) (min=1.6", max=39")		N						
0 - N= 0 mm								
B - N= 40 mm								
M - N= 100 mm (4 inches)								
U - N= 120 mm								
-								
<b>Lag Extension</b>								
-- - Without lag extension, without plug Select 0 Lag Length above								
4 - - Without lag extension, with plug Select 0 Lag Length above								
H6 - Nipple AISI 316, N=40 Select B Lag Length above								
H7 - Nipple AISI 316, N=100 Select M Lag Length above								
H9 - Nipple AISI 316, N= non std Select N Lag Length above			H9					
J7 - Nipple-Union-Nipple AISI 316, N=120 Select U Lag Length above								
J9 - Nipple-Union-Nipple AISI 316, N= not std Select N Lag Length above								
LH - Telescopic lag extension AISI 316, N=125...200 Select N Lag Length above								
<b>Process Connection</b>								
R3 - Thread 1/2" NPT				R3				
C3 - Compression fitting 1/2" NPT, AISI 316								
-- - Without connection								
<b>Electrical Connection</b>								
- - With DIN terminal block								
1 - With transmitter. Not available with FM IS or NI Approval.								
3 - Without terminal block, with flying leads								
<b>Certifications</b>								
-- - None								
F - FM								
2 - SIL 2								
A - ATEX								
S - SIL 2 + ATEX								
I - INMETRO								
X - IECEx								
D - ATEX + IECEx								
P - EAC (Gost R) + Metrological Russia								
<b>Calibration Report</b>								
-- - Without								
3P - 3 points					3P			
5P - 5 points								
3D - 3 points								
5D - 5 points								
<b>Tagging</b>								
- - Without								
T - Label in stainless steel with tag						T		

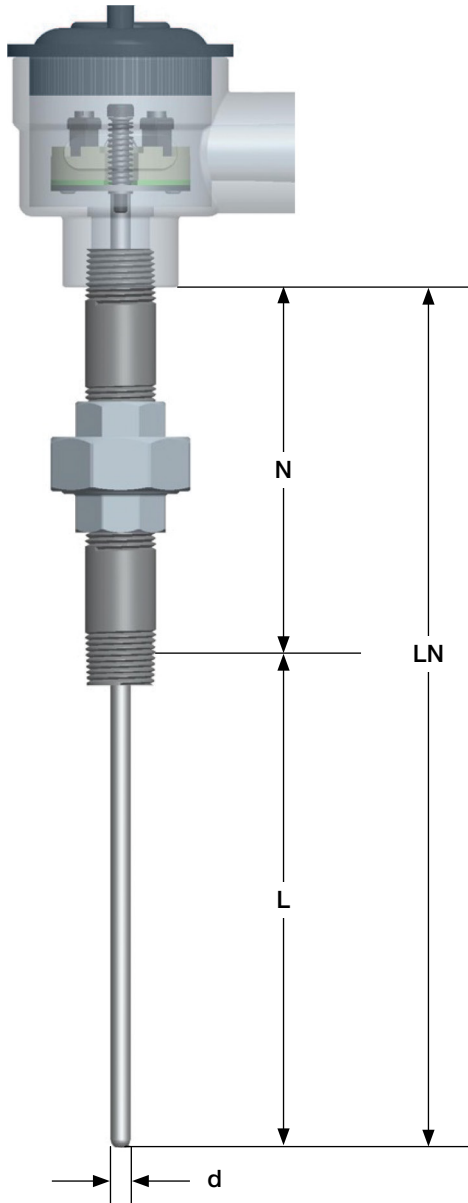
mm = inches x 25.4

Consult factory for additional configurations

## S50 Industrial RTDs & Thermocouples With NPT Connections

**DIMENSIONS** in [ ] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings



### HOW TO ORDER S50 TEMPERATURE PROBES:

- The ordering code is built by selecting the appropriate configuration for the various sections of the ordering code.
- The Insert nominal length LN is measured from base of the head to the tip of the probe.
- The lag extension length N is measured from the base of the head to the center of the threads on the lag extension.
- LN can be calculated by adding the Lag extension length N to the Probe insertion length L.
- The N length and the LN length are added to the end of the product code in millimeters.
- To convert inches to millimeters multiply by 25.4.  
mm = inches x 25.4

d = Stem diameter

N = Lag Extension Length

L = Insertion Length

LN = Insert Nominal Length

LN = N + L